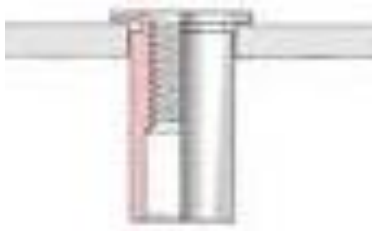


Self Clinch Standoff Installation Guide

1



Punch Or Drill To Specified Diameter
Seat Fastener Squarely In The Mating Hole
(DO NOT DEBURR The Hole)

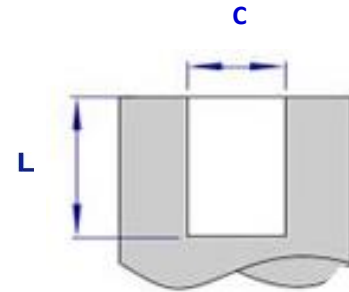
2

Flat Punch



Anvil

Squeeze Fastener Into Sheet / Panel
Until Hexagon Head Is Installed Flush



Anvil

| Anvil | | |
|--------|----------|-------------------------------|
| Thread | C + 0.15 | L |
| M3 | 4.18 | Length Of Standoff Minimum |
| 5.4M3 | 5.39 | |
| M4 | 7.1 | |
| M5 | 7.1 | |